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The Winter Garden - Heidi Swain 2020-10-01

The sparkling Christmas novel from the Sunday Times bestselling author Heidi Swain! Will love bloom this winter? Freya Fuller is living her dream, working as a live-in gardener on a beautiful Suffolk estate. But when the owner dies, Freya finds herself forced out of her job and her home with nowhere to go. However, with luck on her side, she's soon moving to Nightingale Square and helping to create a beautiful winter garden that will be open to the public in time for Christmas. There's a warm welcome from all in Nightingale Square, except from local artist Finn. No matter how hard the pair try, they just can't get along, and working together to bring the winter garden to life quickly becomes a struggle for them both. Will Freya and Finn be able to put their differences aside in time for Christmas? Or will the arrival of a face from Freya's past send them all spiralling? The Winter Garden is the perfect read this Christmas, promising snowfall, warm fires and breath-taking seasonal romance. Perfect for fans of Carole Matthews, Cathy Bramley and Sarah Morgan. Praise for HEIDI SWAIN: 'The queen of feel-good' Woman & Home 'Full of Heidi's trademark gentle charm. Lock the door, pour some mulled wine and settle into this wonderful Christmas treat!' Milly Johnson 'More Christmassy than a week in Lapland - we loved it!' heat 'Sprinkled with Christmas sparkle' Trisha Ashley 'Give yourself a

Christmas treat and curl up with this magical book!' Sue Moorcroft, author of The Little Village Christmas 'A real Christmas cracker of a read!' Penny Parkes, author of Practice Makes Perfect 'Cosy, Christmassy and deeply satisfying! Another wonderful read!' Mandy Baggot, author of One Christmas Kiss in Notting Hill

The Cottage of Curiosities (Pengelly Series, Book 2) - Celia Anderson 2020-09-17

Come home to 59 Memory Lane with a new novel from the top Kindle and USA Today bestselling author Celia Anderson!

Outrage on Gallows Hill - George Bellairs 2017-05-01

The war is over and blackouts are a thing of the past, except in the village of Melchester, where the local council has refused to sully its streets with unsightly lamps. The night is pitch black, but hardly quiet. Young lovers are rendezvousing, a police constable is helping himself to a few of his neighbor's partridges, and a poet is going to visit his beloved, a new verse on his lips. She will never hear it, sadly, for the young man is stopped along his way - stopped forever, by the tight grip of the garrote. The local constabulary wastes no time reaching out to Scotland Yard, which sends its best man: the easygoing detective-inspector Littlejohn. In Melchester he will find unspeakable secrets - and one citizen whose soul is as dark as the village night.

One Hot Holiday - Cynthia Eden 2019-11-19

She's running for her life. He's the safe haven she never expected to find. The holiday season is about to get HOT. Hiding out for the holiday season in the heart of the South? Not something that Haley Quick ever expected to have on her to-do list but then...she never expected her ex to want her dead, either. Turns out, life is full of surprises. Time to deal. Haley has ditched New York for a crazy little dot on the map known as Point Hope, Alabama. It's a town gone extra crazy for the holidays, and Haley is sticking out like a sore thumb with her very much Grinch-self. But enter sexy sheriff Spencer Lane...Tall, muscled, and made with an extra dose of sex appeal, he is exactly the kind of man that Haley should be avoiding. He's charming, he looks way too good in a Santa hat, and, oh, yes, he's her new landlord. The hits just keep coming. She can't afford to let Spencer learn all of her secrets, a tough job since she is living with the man. No sex, though. It's purely a business relationship. Except...the holidays in the South sure do get HOT. Or maybe that's just sexy Spencer. Usually, Haley falls for the bad guy. It's the whole reason she's running for her life. She can't help but wonder...What would it be like to fall for a man like Spencer? He just got his Christmas wish. Sheriff Spencer Lane can't believe his luck. The most beautiful, fascinating woman he's ever seen has just dropped into his life like a gift from, well, the big guy in red. Only the problem is that Haley seems to think Spencer is some by-the-book, nice guy. Probably because of the badge. And if she wants him to be the hero, that's a role that he's happy to play for her. But the truth is, Spencer has plenty of darkness inside, too. An ex Navy SEAL, he knows how to get sh—um, stuff done. He also knows how to be very, very naughty. When danger threatens his Haley, all bets are off. No one is going to hurt her. No one is going to threaten her. Not in his town. Not on his watch. The nice guy will show Haley just how bad he can be. Fake snow, a parade of wild elves, and a stalker ex don't make for the merriest of times, but in Point Hope, anything can happen—and it usually does. Ready for a steamy story that will get you in the ho-ho-ho spirit? Settle back, curl up with Spencer, and have yourself a jolly old time.

Raspberry Pi Projects for the Evil Genius - Donald Norris 2013-09-05

A dozen fiendishly fun projects for the Raspberry Pi! This wickedly inventive guide shows you how to create all kinds of entertaining and practical projects with Raspberry Pi operating system and programming environment. In Raspberry Pi Projects for the Evil Genius, you'll learn how to build a Bluetooth-controlled robot, a weather station, home automation and security controllers, a universal remote, and even a minimalist website. You'll also find out how to establish communication between Android devices and the RasPi. Each fun, inexpensive Evil Genius project includes a detailed list of materials, sources for parts, schematics, and lots of clear, well-illustrated instructions for easy assembly. The larger workbook-style layout makes following the step-by-step instructions a breeze. Build these and other devious devices: LED blinker MP3 player Camera controller Bluetooth robot Earthquake detector Home automation controller Weather station Home security controller RFID door latch Remote power controller Radon detector Make Great Stuff! TAB, an imprint of McGraw-Hill Professional, is a leading publisher of DIY technology books for makers, hackers, and electronics hobbyists.

Humanoid Robots - Dragomir N. Nenchev 2018-11-21

Humanoid Robots: Modeling and Control provides systematic presentation of the models used in the analysis, design and control of humanoid robots. The book starts with a historical overview of the field, a summary of the current state of the art achievements and an outline of the related fields of research. It moves on to explain the theoretical foundations in terms of kinematic, kineto-static and dynamic relations. Further on, a detailed overview of biped balance control approaches is presented. Models and control algorithms for cooperative object manipulation with a multi-finger hand, a dual-arm and a multi-robot system are also discussed. One of the chapters is devoted to selected topics from the area of motion generation and control and their applications. The final chapter focuses on simulation environments, specifically on the step-by-step design of a simulator using the Matlab® environment and tools. This book will benefit readers with an advanced

level of understanding of robotics, mechanics and control such as graduate students, academic and industrial researchers and professional engineers. Researchers in the related fields of multi-legged robots, biomechanics, physical therapy and physics-based computer animation of articulated figures can also benefit from the models and computational algorithms presented in the book. Provides a firm theoretical basis for modelling and control algorithm design Gives a systematic presentation of models and control algorithms Contains numerous implementation examples demonstrated with 43 video clips

Death Waits in the Dark - Mark Edward Langley 2020-08-04

It took all of thirty seconds for two shots to bring the world of Margaret Tabaaha crashing down around her. After losing her husband in Afghanistan during the first year of Operation Enduring Freedom, her two sons were all she had left. Now they had been taken from her violently, deliberately, plunging her into a whiskey bottle and stripping away her reason for living. When Arthur Nakai receives a call from his first love, Margaret, her voice pleading for his help, it comes as he is attending a wake for one of the men he considered a brother from his days in the Marines 6th LAR Wolf Pack Battalion. Feeling a deep and responsible obligation to help her, Arthur soon finds himself involved in the multi-billion-dollar world of the oil and gas industry and coming face-to-face with an old adversary, Elias Dayton. Their paths had crossed when Arthur was a member of the Shadow Wolves, an elite tactical unit within US Customs and Border Protection. Now Dayton runs Patriot Security, a Blackwater-type firm that keeps the oil rigs, gas wells, and man camps secure from the Water Protectors, protesters pushing to stop the fracking and poisoning of Native lands. As Arthur works through the case from his end, Navajo police chief Jake Bilagody tackles it from another angle, looking into the strained relationship between the oil company and the Navajo people, all while searching for a missing Navajo man that may have become an unwilling piece on the reservation checkerboard. But when Arthur learns the identity of the boys' killer, he struggles to make sense of it. Because if the clues are right, he will be forced to make a decision that will haunt him for the rest of his life.

PLC Programming Using RSLogix 500 & Real World Applications - A. B. Lawal 2019-12-22

How this Book can Help You This book is aimed at students, electricians, technicians and engineers who want to learn PLC programming from scratch. It covers the fundamental knowledge they need to start writing their very first ladder logic program on RSLogix 500. It also covers some advanced knowledge of PLCs they need to become experts in programming PLCs. After reading this book, you should have a clear understanding of the structure of ladder logic programming and be able to apply it to real world industrial applications. The best way to master PLC programming is to use real world situations to practice. The real-world scenarios and industrial applications taught in this book will help you to learn better and faster many of the functions and features of the RSLogix 500 using programmable logic controllers. The methods presented in this book are those that are usually employed in the real world of industrial automation, and they may be all that you will ever need to learn. The information in this book is very valuable, not only to those who are just starting out, but also to anybody looking for a way to improve their skills in PLC programming. Merely having a PLC user manual or referring to its help contents is far from sufficient in becoming a skillful PLC programmer. Therefore this book is extremely useful for building PLC programming skills. First, it will give you a big head start if you have never programmed a PLC before. Then it will teach you more advanced techniques you need to learn, design and build anything from simple to complex programs on the RSLogix 500 platform. One of the questions I get quite often is, where can I get a free download of RSLogix 500 to practice? I provide in this book links to a free version of RSLogix 500 and a free version of RSLogix Emulate 500 for simulating real PLCs. So you don't even need to buy a PLC to learn, run and test your ladder logic programs. I do not only show you how to get these important Rockwell Automation software for free and without hassle, I also show with crystal-clear screenshots how to install, configure, navigate and use them to write ladder logic programs.

Scandinavia: A History - Ewan Butler 2016-04-12

Here is the dramatic story of Scandinavia - from its earliest Germanic origins and Viking sea raids to its battles for independence and its involvement in World War II. Denmark, Finland, Norway, and Sweden, writes award-winning historian Ewan Butler writes, struggled through unions and separations, with both outsiders and each other, developing their own personalities and languages yet retaining their ancient connections.

Honky Tonk Christmas - Carolyn Brown 2010-10-01

One cowboy, one bar, one hell of a holiday! Praise for Carolyn Brown's country music romances: "You won't want to miss this boot scootin' contemporary full of sexy cowboys and sassy women."-The Romance Studio (My Give a Damn's Busted) She means business... Sharlene Waverly is determined to have the "new and improved" Honky Tonk up and running before the holiday. For that, she'll need Holt Jackson, the best darn carpenter in the state. But his warm, whisky-colored eyes make her insides melt, and before she knows it, she's sharing her darkest secrets and talking about the nightmares... He's determined to keep things professional... Holt Jackson needs the job at the Honky Tonk, but is completely unprepared to handle the beautiful new bar owner he's working for. Sharlene and Holt try like crazy to deny the sparks flying between them, but their love may just be the best Christmas present either one of them ever got. Praise for I Love This Bar: "Heart...sass...a lot of sparks and romance...country music. What more can I say? I really had fun with this book."-Red-Headed Book Child "Guaranteed to leave you countrified and satisfied!"-Love Romance Passion

101 Spy Gadgets for the Evil Genius 2/E - Brad Graham 2011-10-29

CREATE FIENDISHLY FUN SPY TOOLS AND COUNTERMEASURES

Fully updated throughout, this wickedly inventive guide is packed with a wide variety of stealthy sleuthing contraptions you can build yourself. 101 Spy Gadgets for the Evil Genius, Second Edition also shows you how to reclaim your privacy by targeting the very mechanisms that invade your space. Find out how to disable several spy devices by hacking easily available appliances into cool tools of your own, and even turn the tables on the snoopers by using gadgetry to collect information on them.

Featuring easy-to-find, inexpensive parts, this hands-on guide helps you build your skills in working with electronics components and tools while you create an impressive arsenal of spy gear and countermeasures. The only limit is your imagination! 101 Spy Gadgets for the Evil Genius, Second Edition: Contains step-by-step instructions and helpful illustrations Provides tips for customizing the projects Covers the underlying principles behind the projects Removes the frustration factor-all required parts are listed Build these and other devious devices: Spy camera Infrared light converter Night vision viewer Phone number decoder Phone spammer jammer Telephone voice changer GPS tracking device Laser spy device Remote control hijacker Camera flash taser Portable alarm system Camera trigger hack Repeating camera timer Sound- and motion-activated cameras Camera zoom extender

Beauty in the Broken - Die Schönheit im Zerbrochenen -

Charmaine Pauls 2020-02-13

ÜBER 700 SEITEN „ABSOLUT FESSELNDE“ UND „UNGLAUBLICH BERÜHRENDE“ DARK ROMANCE - ABGESCHLOSSENER ROMAN
»Eine epische Dark Romance mit herzerreißender Tiefe und knisternder Sinnlichkeit!« - Anna Zaires, Bestsellerautorin der New York Times Vor sechs Jahren hat Harold Dalton mich mit einem fingierten Diebstahl reingelegt und mich ins Gefängnis gebracht, um meinen Diamantenfund zu stehlen. Im Austausch für die Grabungsrechte gab er seine Tochter Jack Clarke. Heute bin ich ein freier Mann, und will meine Rache. Sechs Jahre voller Grausamkeiten machen aus Menschen Bestien. Ich werde mir das zurückholen, was er mir gestohlen hat, und noch mehr. Ich bin nicht an seinen Immobilien oder Aktien interessiert. Ich will sein Kleingeld nicht. Ich will seinen größten Schatz, die schöne, mental instabile Angelina Dalton-Clarke. Mit ihren Milliarden ist sie die reichste Witwe des Landes, und auch die verrückteste. Ihre selbstverletzenden Tendenzen hatten Jack dazu veranlasst, sie für unzurechnungsfähig erklären zu lassen, bevor er sich eine Waffe an den Kopf hielt und sich das Gehirn rausblies. Lina darf keinen Cent ihres Reichtums anfassen. Ihr Vater verwaltet ihre Finanzen und hat alle Unterschriftsvollmachten. Als ihr Mann werden mir diese Aufgaben zufallen, aber wenn sie denkt,

dass ich sie nur wegen ihres Geldes will, irrt sie sich gewaltig.

The Widow Waltz - Sally Koslow 2013-06-13

“This heartfelt, witty addition to women’s fiction will appeal to fans of Elizabeth Berg and Anna Quindlen.” (Booklist) Georgia Waltz has things many people only dream of: a plush Manhattan apartment overlooking Central Park, a Hamptons beach house, valuable jewels and art, two bright daughters, and a husband she adores, even after decades of marriage. It’s only when Ben suddenly drops dead from a massive coronary while training for the New York City Marathon that Georgia discovers her husband—a successful lawyer—has left them nearly penniless. Their wonderland was built on lies. As the family attorney scours emptied bank accounts, Georgia must not only look for a way to support her family, she needs to face the revelation that Ben was not the perfect husband he appeared to be, just as her daughters—now ensconced back at home with secrets of their own—have to accept that they may not be returning to their lives in Paris and at Stanford subsidized by the Bank of Mom and Dad. As she uncovers hidden resilience, Georgia’s sudden midlife shift forces her to consider who she is and what she truly values. That Georgia may also find new love in the land of Spanx and stretch marks surprises everyone—most of all, her. Sally Koslow’s fourth novel is deftly told through the alternating viewpoints of her remarkable female protagonists as they plumb for the grit required to reinvent their lives. Inspiring, funny, and deeply satisfying, *The Widow Waltz* explores in a profound way the bonds between mothers and daughters, belligerent siblings, skittish lovers, and bitter rivals as they discover the power of forgiveness, and healing, all while asking, “What is family, really?”

You Can Trust Me - Emma Rowley 2020-08-25

YOU KNOW NOTHING ABOUT HER. BUT SHE KNOWS EVERYTHING ABOUT YOU. A gripping psychological thriller about a ghostwriter tasked with writing the autobiography of a woman who is trying to bury the secrets of her past - from the author of *WHERE THE MISSING GO*. Olivia is the domestic goddess-turned-internet sensation who has won millions of followers by sharing her picture-perfect life online. And now

she's releasing her tell-all autobiography. Nicky is the ghostwriter tasked with coaxing out the full story - including details of the tragic accident that blighted Olivia's golden childhood. But, as she delves into Olivia's life, Nicky discovers cracks appearing in the glamorous façade. From money worries to Olivia's strained relationship with her handsome husband, the truth belies her perfect image. As Olivia becomes increasingly hostile to the woman she's let into her life, Nicky becomes ever more relentless in her hunt for the truth. Has Olivia really escaped the ghosts of her past - or will Nicky find there are more sinister reasons she wants to leave an old tragedy well alone?

Ladder Logic Programming Fundamentals - A. J. WRIGHT 2019-09-05

This book, "*Ladder Logic Programming Fundamentals*" is the second edition of the book and is updated with more useful information on the latest Allen Bradley PLCs. It teaches you step by step the fundamentals of ladder logic diagrams, their basics and variables, including how ladder logic diagrams can be derived from traditional schematic circuit diagrams, and the general rules governing their use. Ladder logic is the primary programming language for Programmable Logic Controllers (PLCs). It has following advantages: It is the primary language used in industrial applications, especially for programming PLCs. It is a graphical and visual language, unlike textual high-level languages, such as C, C++, Java and so on. It can be derived from traditional schematic diagrams which can be cumbersome for complicated circuits (for example, relay logic diagrams). It makes use of primitive logic operations like AND, OR and NOT. It can be used where the primary reasons are safety, ease and isolation. For example, for electrical isolation of high-power industrial motors. It has a control behavior. For example, it can be used to control motors, transformers, contactor coils and overload relays in an electrical control system, for example, to make a light bulb come on when either switch A is ON (closed) or when switch B is ON (closed). In this edition, I explore the Allen-Bradley controllers in chapters where PLCs are treated in great details. The Studio 5000 software discussed in this book includes the Logix Designer application for the programming and configuration of Allen-Bradley ControlLogix 5570 and CompactLogix

5370 programmable automation controllers. I also give you the link to download a 90 day trial version of the RSLogix 5000 software which you can use to learn how to program Logix5000 controllers. Logix Designer will continue to be the package you use to program Logix5000 controllers for discrete, process, batch, motion, safety, and drive-based systems. Logix Designer offers an easy-to-use, IEC61131-3 compliant interface, symbolic programming with structures and arrays and a comprehensive instruction set that serves many types of applications. It provides ladder logic, structured text, function block diagram and sequential function chart editors for program development as well as support for the S88 equipment phase state model for batch and machine control applications.

Shakeup - Stuart Woods 2020-10-27

Stone Barrington must track down an enemy intent on disturbing law and order in the latest action-packed thriller from the #1 New York Times bestselling author. Upon returning from a dangerous coastal adventure, Stone Barrington is looking forward to some normalcy with the leading lady in his life. But when a grisly crime arrives on his doorstep, along with some suspicious new clients eager for his help, Stone realizes peace and quiet are no longer an option. As it turns out, the mastermind behind the malfeasance rocking New York City and the nation's capital wields a heavy hand of influence. And when Stone is unable to recruit those closest to the case to his side, he is left with few leads and a handful of dead-ends. But with the help of important people in high places--and the expertise of alluring new friends--Stone is more than ready to rise to the occasion.

Chasing Zero (An Agent Zero Spy Thriller—Book #9) - Jack Mars 2020-10-27

"You will not sleep until you are finished with AGENT ZERO. A superb job creating a set of characters who are fully developed and very much enjoyable. The description of the action scenes transport us into a reality that is almost like sitting in a movie theater with surround sound and 3D (it would make an incredible Hollywood movie). I can hardly wait for the sequel." --Roberto Mattos, Books and Movie Reviews CHASING ZERO is

book #9 in the #1 bestselling AGENT ZERO series, which begins with AGENT ZERO (Book #1), a free download with nearly 300 five-star reviews. The Palestinians decide they want to make peace with Israel—and they want the U.S. President to broker the historic treaty on their territory. Agent Zero advises the President against the dangerous trip, but he insists on going. After a series of dramatic and shocking twists, the most dangerous 48 hours of Zero's life ensue, forcing him into an impossible mission: save the President at all costs. CHASING ZERO (Book #9) is an un-putdownable espionage thriller that will keep you turning pages late into the night. Books #10-#11 are also available! "Thriller writing at its best." --Midwest Book Review (re Any Means Necessary) "One of the best thrillers I have read this year." --Books and Movie Reviews (re Any Means Necessary) Also available is Jack Mars' #1 bestselling LUKE STONE THRILLER series (7 books), which begins with Any Means Necessary (Book #1), a free download with over 800 five star reviews!

The Descendants Complete Series (Books 1, 1.5, 2, 3) - L.D. Hall 2019-10-04

A Discovery of Witches meets Twilight in this mesmerizing paranormal romance... Naomi Feldman has never understood the strange energy that hums beneath her senses. But when she comes across an ancient artifact that seems to beckon to her, she may finally find the answers she's been seeking. Alaric, a centuries-old vampire, lives a solitary life by choice. When he's assigned to protect Naomi, long dormant emotions stir to life. Pursued by a dangerous enemy and battling their growing attraction, Naomi and Alaric follow the mystery of the artifact from the museums of Athens, the streets of London, toward a confrontation that will decide the fate of two worlds... Fans of Charlaine Harris, Deborah Harkness, and Karen Marie Moning will love the Descendants series, where urban fantasy and paranormal romance collide. For a limited time, grab your copy of this series bundle deal at a discount compared to purchasing the individual books.

Native Gold - Glynnis Campbell 2013-04-23

Mathilda Hardwicke, a rebellious artist rejected by her family and New

York society, heads west to Gold Rush California as a mail-order bride. But when fate leaves her at the altar, she's drawn to Sakote--a fierce Konkow warrior whose tribe is threatened by the encroaching white men--in whose arms she discovers a savage new Paradise and a forbidden love more precious than gold.

Then He Happened - Claudia Burgoa 2020-05-06

Jason is a cynical rich playboy. He doesn't take life seriously, He doesn't believe in settling down. Eileen's thirtieth birthday is almost here. But as always she's her parent's afterthought. Her family is too busy planning a shotgun wedding for her older sister—and she has to help. It's just another year where she's overlooked. But the best man is smoking hot and actually notices her and makes her feel special. Jason doesn't believe in commitment, but Eileen intrigues him. She's not the kind of girl he usually hooks up with. She doesn't even fall for his charm. He's made it his task to convince her that he's not the shallow man she thinks he is. But can Jason give up his playboy lifestyle to become what Eileen needs?

Arduino for Beginners - Matthew Oates 2019-12-18

The Arduino is a small computer, originally created in Italy. It is small, functional, and most importantly affordable. It can be used for a wide range of projects, and is great fun for anyone to learn and use. This guide covers the basics of the Arduino, including the different models, what's included, how to use the Arduino, and some different projects to try. As your skills develop, the amount of Arduino projects you can complete is virtually limitless. This book will serve as an introduction to the Arduino system, and will have you proficient and confident in using it in no time! Here Is What You'll Learn About...The Basics of ArduinoDifferent Arduino Models & Their FeaturesHow To Install SoftwareArduino Projects To TryHandy Tips & TricksMuch, Much More!

To My Arrogant Boss - J. S. Cooper 2021-01-01

To Mr. Tate Howard, You are quite possibly the most infuriating, annoying and grumpy man I've ever met in my life. I know you think that you're God's gift to women, but I have a secret to let you in on: you're not. You're God's gift to yourself. Get over your wanna-be cool surfer self and grow up. I thought it was time that someone addressed your big

head and told you straight to your face that you're not all that. Just because you have an Ivy league education doesn't mean you're the smartest man in the world. In fact, I'm not even sure if you would have gotten in if you didn't have rich parents. Yes, I went there. Every woman doesn't want to sleep with you and I'm sure you're not even good in bed. And I'm someone that would know. From, *Your Secret Not Admirer* *Akrasia in Greek Philosophy* - Christopher Bobonich 2007

The 13 contributions of this collective offer new and challenging ways of reading well-known and more neglected texts on akrasia (lack of control, or weakness of will) in Greek philosophy (Socrates, Plato, Aristotle, the Stoics, Plotinus).

The Company Daughters - Samantha Rajaram 2020-10-30

'Blew my mind... so magically written and most of all that it is based on true events... a hard-hitting, soul-crushing book... I loved every moment of it... immersive, heart-wrenching, I feel emotional writing this review.' Goodreads reviewer, 5 stars Wanted: Company Daughters. Virtuous young ladies to become the brides of industrious settlers in a foreign land. The Company will pay the cost of the lady's dowry and travel. Returns not permitted, orphans preferred. Amsterdam, 1620. Jana Beil has learned that life rarely provides moments of joy. Having run away from a violent father, her days are spent searching for work in an effort to stay out of the city brothels, where desperate women trade their bodies for a mouthful of bread. But when Jana is hired as a servant for the wealthy and kind Master Reynst and his beautiful daughter Sontje, Jana's future begins to look brighter. Then Master Reynst loses his fortune on a bad investment, and everything changes. The house is sold to creditors, leaving Jana back on the street and Sontje without a future. With no other choice, Jana and Sontje are forced to sign with the East India Company as Company Daughters: sailing to a colonial Dutch outpost to become the brides of male settlers they know nothing about. With fear in their hearts, the girls begin their journey - but what awaits them on the other side of the world is nothing like what they've been promised... Based on true history, this is a gripping and unputdownable historical novel, perfect for fans of *Girl with a Pearl Earring*, *The*

Miniaturist and The Indigo Girl. WINNER OF THE 2021 GOLDEN CROWN LITERARY SOCIETY AWARD FOR DEBUT FICTION. FINALIST FOR THE 2021 BISEXUAL BOOK AWARDS. LONGLISTED FOR THE 2021 HWA DEBUT CROWN AWARD. What readers are saying about The Company Daughters: 'Blew my mind... a book I've told so many people about purely because I'm still in disbelief that it exists, that it's so magically written and most of all that it is based on true events... a hard-hitting, soul-crushing book of a woman's struggle to survive... I loved every moment of it. Breathlessly, and in a way that took up my entire brain... immersive, heart-wrenching, and I feel emotional writing this review.' Goodreads reviewer, 5 stars 'From the moment I started reading The Company Daughters, I was captivated by this historical tale. Although it does contain a love story, it's not a romance...This was a gripping read.' Goodreads reviewer 'This book is so stunningly tender and beautiful, all mixed in with some seriously tragic and heart-wrenching events... Rajaram is an extremely skilled writer, and I love her writing style... The themes of sisterhood and female love were so present in this book and I found it very moving.' Goodreads reviewer 'I was enchanted by this book! It's a delightful read that will have your emotions all over the place.' Goodreads reviewer 'I love historical fiction, and this book touched on a topic and time I knew nearly nothing about...There's love, there's loss, there's surviving, there's thriving... It was a very beautiful book.' Goodreads reviewer 'The Company Daughters is a beautifully written love story... a perfect example of the power of human will and the endurance and hope that love can give a person.' Goodreads reviewer, 5 stars 'This book has a beauty and grace to it. The author's writing just flows off the page, and although there are struggles and upsets by the time you close the book over you are filled with a warm glow.' Goodreads reviewer 'A powerful and insightful read. I look forward to reading more historical work by Samantha Rajaram!' Goodreads reviewer 'Heartbreaking... a moving book... vivid, with amazing characters... This is a great read.' Goodreads reviewer
Castle on the Rise - Kristy Cambron 2019-02-05
Spanning more than two centuries in Ireland, *Castle on the Rise* unites

the legacy of three women who must risk mending their broken places for life, love, and the belief that even through the depths of our pain, a masterpiece of a story can emerge. When Laine Forrester travels overseas to attend her best friend's vineyard wedding, she expects to find the bride on the brink of a fairy-tale life. But after a series of unforeseen setbacks, it seems the storybook lives they'd imagined are suddenly ripping apart. With hopes of resurrecting a happy ending, Laine agrees to accompany the newlyweds to the groom's home in Ireland—never expecting she'd be the one drawn in by its wide-open moors, backroads bordering the Irish Sea, and a mysterious castle that dares to keep its secrets hidden. From the storied streets of Dublin to the shores of the Emerald Isle, Laine is drawn in to the land and its rich history. The castle ruins whisper stories of Issy—a photojournalist battling through the 1916 Easter Rising, and Maeve—the castle's lady of legend, fighting for survival through the 1798 rebellion that started it all. Praise for *Castle on the Rise*: "Enchanting and mesmerizing!" —PATTI CALLAHAN, New York Times bestselling author of *Becoming Mrs. Lewis* "Castle on the Rise perfectly showcases rising star Kristy Cambron's amazing talent! Perfect pacing, lovely prose, and an intricate plot blend together in a delightful novel I couldn't put down. Highly recommended!" —Colleen Coble, USA TODAY bestselling author of *Secrets at Cedar Cabin* and the *Rock Harbor* series "Cambron's latest is one of her best. Gripping and epic, this intricately woven tale of three generations seeking truth and justice will stay with you long after the last page." —Rachel Hauck, New York Times bestselling author *Second in the Lost Castle* series (*The Lost Castle*, *Castle on the Rise*, *The Painted Castle*) Can be read as a stand-alone, but best if read in order Sweet romance set in three time periods: present day, World War I/Easter Rising, and late 1700s Full-length novel (over 110,000 words)
Cold as Ice - Allison Brennan 2020-10-27
In New York Times bestseller Allison Brennan's *Cold as Ice*, FBI Agent Lucy Kincaid must get into the head of a psychopath to save her family, and herself Two years ago, FBI Agent Lucy Kincaid put psychopath Elise Hansen Hunt in juvenile detention for her role in an organized crime

syndicate. Now eighteen, Elise has been released with a clean slate, and plans to take her revenge by making Lucy's life hell. The plot begins with Lucy's husband Sean Rogan, who has been arrested for a murder he most certainly did not commit. Lucy is determined to prove Sean's innocence, but is warned off the case by her boss. As she calls in reinforcements, she learns that Sean's brother Kane is missing in Mexico, her partner Nate Dunning has been arrested for possession of cocaine, and her friend Brad Donnelly has been kidnapped outside DEA headquarters. Lucy realizes that Elise doesn't have the resources or patience to execute such a devious plan. Did Elise's father orchestrate everything from prison? Or is there someone even more calculating seeking revenge on Lucy by hurting the people she loves? One thing is certain: if Lucy doesn't find the answers fast, Sean will die.

Linked - 2014-04-29

Linked is a project-rich book for anyone who has an interest in modern chain mail. With a variety of necklace, bracelet, and earring projects, jewelry makers will incorporate sterling silver, base metal, and colored aluminum jump rings, with crystals, gemstones, and leather. With over 20 projects featuring the work of six leading designers including Anne Mitchell, John Fetvedt, Vanessa Waliko, Diane Miller, Sue Ripsch, and Laura Poplin, this book will get you 'linked in' to chain mail jewelry!

Silhouette of a Sparrow - Molly Beth Griffin 2012-09-04

WINNER OF THE MILKWEED PRIZE FOR CHILDREN'S LITERATURE
WINNER OF THE 2013 PATERSON PRIZE FOR BOOKS FOR YOUNG READERS
ALA RAINBOW LIST RECOMMENDED BOOK
AMELIA BLOOMER PROJECT LIST RECOMMENDED BOOK
LAMBDA LITERARY AWARD FINALIST
MINNESOTA BOOK AWARD FINALIST
FOREWARD REVIEWS BOOK OF THE YEAR HONORABLE MENTION
In the summer of 1926, sixteen-year-old Garnet Richardson is sent to a lake resort to escape the polio epidemic in the city. She dreams of indulging her passion for ornithology and visiting the famous new amusement park--a summer of fun before she returns for her final year of high school, after which she's expected to marry a nice boy and settle into middle-class homemaking. But in the country, Garnet finds herself under the

supervision of equally oppressive guardians--her father's wealthy cousin and the matron's stuck-up daughter. Only a liberating job in a hat shop, an intense, secret relationship with a daring and beautiful flapper, and a deep faith in her own fierce heart can save her from the suffocating boredom of traditional femininity.

Anne Perry and the Murder of the Century - Peter Graham 2013-05
Offers a detailed account of the shocking 1954 murder committed by two teenage girls in New Zealand, which led to headlines around the world and inspired the Academy Award-nominated film *Heavenly Creatures*.
[Robotics, Mechatronics, and Artificial Intelligence](#) - Newton C. Braga 2002

Accessible to all readers, including students of secondary school and amateur technology enthusiasts, *Robotics, Mechatronics, and Artificial Intelligence* simplifies the process of finding basic circuits to perform simple tasks, such as how to control a DC or step motor, and provides instruction on creating moving robotic parts, such as an "eye" or an "ear." Though many companies offer kits for project construction, most experimenters want to design and build their own robots and other creatures specific to their needs and goals. With this new book by Newton Braga, hobbyists and experimenters around the world will be able to decide what skills they want to feature in a project and then choose the right "building blocks" to create the ideal results. In the past few years the technology of robotics, mechatronics, and artificial intelligence has exploded, leaving many people with the desire but not the means to build their own projects. The author's fascination with and expertise in the exciting field of robotics is demonstrated by the range of simple to complex project blocks he provides, which are designed to benefit both novice and experienced robotics enthusiasts. The common components and technology featured in the project blocks are especially beneficial to readers who need practical solutions that can be implemented easily by their own hands, without incorporating expensive, complicated technology. Accessible to technicians and hobbyists with many levels of experience, and written to provide inexpensive and creative fun with robotics Appeals to all sorts of technology enthusiasts,

including those involved with electronics, computers, home automation, mechanics, and other areas

The Bad Boy Series Collection - S. E. Lund

The Bad Boy Series Collection I've been in love with Hunter Saint my entire life. He was my first love and the one I could never forget. Then Fate intervened and we became enemies. Now, I must go to Hunter on my hands and knees to beg him to save my brother's life. I'll pay any price to save him. I'll do anything Hunter wants. Anything... The Bad Boy Series by S. E. Lund's is a sexy new novella series, featuring a bad boy with a heart of gold and a heroine who can't get him out of her life or her heart. When Fate forces them back together again, can they deny what has long simmered between them?

The Aussie Next Door - Stefanie London 2019-07-30

How to Lose a Guy in Ten Days meets Accidentally on Purpose by Jill Shalvis in this head-over-heels romantic comedy.

A Bramble House Christmas - CJ Carmichael 2015-10-24

Now a Hallmark Original Channel Movie All he wants for Christmas...is an answer. Finn Knightly a.k.a. Finn Conrad wants to know why his recently deceased father left his nurse fifty thousand dollars after knowing her a mere six weeks. So he travels to Bramble House B&B in Marietta, Montana to find answers. But Willa Fairchild is not the conniving woman he expects to find. Before he knows it, Willa and her six-year-old son Scout are stealing his heart. And that's before he finds out Scout's secret and the real reason this Christmas is so important.

Shades of Lovers - Catarine Hancock 2020-08-18

love comes in many colors. this is a story of breaking and healing, of forgiving but not forgetting, of understanding and balance. it is not only something to enjoy, but something to learn from. here are the things i did right, and the many things i did wrong. i give them to you, so that when love comes knocking, you will have a sense of what to do when you open the door. Explore the experience of six different relationships in this moving collection that dives into the highs and lows of love.

The Secrets He Kept - Jackie Walsh 2019-11-06

'will have you gripped from start to finish, so much so that you really

don't want to stop reading!' (5 stars) Reader review 'I was hooked straight in from the first chapter and it really didn't let up. Fast paced and thrilling.' (5 stars) Reader review You know everything about your husband. Don't you? He loves you. He loves your children. He'd never put his family in danger. One of these is a lie. It started like any other day at the hairdressers where Sally works as a stylist... until her first client innocently shows her a family photograph; a photograph that causes Sally to collapse in shock. In one moment, Sally discovers that Tom has been hiding an explosive secret - one that could tear apart the life they've built together. Faced with an impossible dilemma - search for the truth, or keep her contented life? - Sally is about to discover that even those closest to us have secrets... and that sometimes the truth is the last thing we want to hear. A completely gripping, suspenseful psychological thriller that fans of T.M. Logan, My Lovely Wife and K.L. Slater won't be able to put down. Readers can't get enough of The Secrets He Kept: 'I read this in one sitting, loved it!! Quickly paced, great story!! Kept me guessing to the very end!!' (5 stars) Reader review 'I loved, loved this book. It was engaging from the first page and kept me up half the night.' Reader review 'Every few chapters provide a new twist in this story, all ending with a very satisfying conclusion...I could not recommend this book more!' (5 stars) 'Wow, this was one gripping read!...A roller coaster of a read that thrills and excites.' (5 stars) Reader review 'a fast paced and twisty ride that kept me gripped from start to finish...kept me addicted till the very last page.' Reader review 'A fast paced, twisty domestic thriller...an engrossing read with a likable character and a host of thrilling twists and turns, enjoy!' Reader review 'I was intrigued by this book from the start... A highly recommended and enjoyable read' Reader review 'a very compelling thriller...I would definitely recommend this book to those who enjoy psychological thrillers.' Reader review 'The moment the first jaw-dropping bombshell landed in the first chapter, I was hooked... Clever cliff-hangers...and a twist you couldn't guess even if you tried. A gripping, hard-hitting read' (5 stars) Reader review 'a splendid thriller that will leave you guessing until the end...I would recommend this book to anyone who loves

psychological thrillers.' (5 stars) Reader review 'What a brilliant fast paced book. I was guessing all the way through.' (5 stars) Reader review 'Fantastic read! Great plot that grabs you from the very beginning. A masterful story that keeps you endlessly intrigued...HIGHLY RECOMMEND!' (5 stars) Reader review 'A brilliant roller coaster of a read...full of twists and turns and I was gripped from the very first page' Reader review 'The characters were well drawn and the story flowed seamlessly. Highly recommended.' (5 stars) Reader review 'kept me fully engaged from beginning to end...a riveting and twisty tale that will have you racing to get to the bottom of it all.' Reader review 'The story is full of twists and turns and kept me hooked throughout...will have you flying through the chapters to see how it will all unravel.' Reader review 'loved all the twists and turns; kept me guessing! I really enjoyed this, read it in one sitting!' (5 stars) Reader review

Electrical Maintenance Manual - NSW Coal Association 1989

PLC Programming from Beginner to Paid Professional - A. B. Lawal 2021-02-10

How This Book Can Help You This book is an exhaustive collection of my step-by-step tutorials and demos on PLC programming for beginners and advanced learners alike. You will find this book very helpful if you are an electrician, an instrumentation technician, an automation professional or engineer looking to improve your PLC programming knowledge. It is accompanied with 101 in-depth HD demo videos. These videos simplify everything you need to understand, and help you speed up your learning of Allen-Bradley's RSLogix 500 & 5000 software and hardware. There is also a link in this book for you to download my PLC programs (codes) for your revision. Since I assume you have little knowledge of PLCs and PLC programming, I prepared this book in such a way that when you read it and study the accompanying demo videos, you will not only have an in-depth knowledge of common Allen-Bradley's Programmable Logic Controllers, you will also gain a lot of job experience you need to build innovations and earn higher salaries. This book begins with the fundamental knowledge you need to start writing your very first PLC

program. It goes on to teach the more advanced topics of PLCs that you need to become a paid professional in the field of PLC programming. So, after studying this volume, which is presented in the form of tutorials, you should have a clear understanding of the structure of ladder logic programming and be able to apply it to real world industrial applications. The best way to master PLC programming is to use real world situations. The real-world scenarios and industrial applications developed in this book and its accompanying 101 video demos will help you learn better and faster many of the functions and features of both the RSLogix 500 and RSLogix 5000 platforms. The methods presented in the demo videos are those that are usually employed in the real world of industrial automation, and they may be all that you will ever need to learn. The information in this book and the demo videos is very valuable, not only to those who are just starting out, but also to other skillful PLC programmers no matter their skill level. Merely having a PLC user manual or referring to the help contents is far from enough in becoming a skillful PLC programmer. Therefore, this book is extremely useful for building PLC programming skills. First, it will give you a big head start if you have never programmed a PLC before. Then it will teach you more advanced techniques you need to learn, design and build anything from simple to complex programs on the RSLogix 5000 (now called Studio 5000) platform. One of the questions I get asked often by beginners is, where can I get a free download of RSLogix 500 to practice? I provide in this volume links to a free version of the RSLogix Micro Starter Lite (which is essentially the same programming environment as the RSLogix 500 Pro) and a free version of the RSLogix Emulate 500. I also provide links to download the demo edition of RSLogix 5000 / Studio 5000 Logix Designer to your system. I do not only show you how to get these important Rockwell Automation software for free and without hassle, I also show with HD videos how to install, configure, navigate and use them to write ladder logic programs. P> Finally, I provide further help/support. So if you have questions or need further help, use the support link I provided in this book. I will get back to you very quickly.

Short Table of Contents Introduction to RSLogix Software & Hardware

for beginners How to Setup, Integrate & Program the Most Used Allen Bradley PowerFlex 525 Drive with Demo Videos How to Develop & Embed Machine Vision System in PLC with Demo Videos How to Integrate & Program Point IO Hardware in RSLogix 5000 with Demo Videos

Teaching Abby - Becca Jameson 2020-02-25

It's a summer internship. Never mind that the owners are hot. Never mind that there are three of them. Never mind that they are twice her age. Never mind that they have a secret "play" room in the basement. Never mind that she's never been more intrigued in her life. She only has three months. No matter how deeply she gets involved, she can't stay...

Miss Julia Delivers the Goods - Ann B. Ross 2009

Learning that Hazel Marie is pregnant with twins and that the father, private investigator J. D. Pickens, has left town, Miss Julia summons the wayward man to solve a local theft in the hopes of reuniting the couple. By the author of Miss Julia Paints the Town.

PLC Programming from Beginner to Paid Professional - A. B. Lawal 2021-01-09

How this Book can Help You This short book is part 2 of my 4-part series on PLC programming. It is an exhaustive collection of my tutorials and demo videos on how to advance your knowledge of PLCs by working with PowerFlex 525 family of Variable Frequency Drives. You will find this book very helpful if you are an electrician, an instrumentation technician, a manufacturing operator, an automation professional or engineer looking to progress their career or level up their knowledge of PLC hardware and PLC programming skills. There are 5 chapters in this book, and are accompanied with 16 in-depth HD demo videos that you can download. These videos simplify everything you need to understand, and help you speed up your learning of Allen-Bradley's PowerFlex 525 drives and how to install them within a manufacturing environment. There is also a link in this book for you to download my PLC programs (codes) for your revision. Since I assume you have little knowledge of PowerFlex 525 Drive and PLC programming, I prepared this book in such a way that when you read it and study the accompanying demo videos

(16 episodes), you will not only have an in-depth knowledge of the different parameters which need to be configured in order to properly setup and utilize the PowerFlex 525 VFD, you will be able to make sense of the documentation, and gain a lot of job experience you need to build innovations and earn higher salaries. In this book, I start with the basics, that is, connecting power and turning on the PowerFlex 525 hardware, and move on to the control methods that don't even require you have the hardware. Then I demonstrated the advanced control methods that utilize the EtherNet/IP protocol, as well as a CompactLogix 1769-L24ER-QB1B PLC. This will help you develop confidence in working with these Variable Frequency Drives. Table of Contents Hardware Overview & Getting Started 1.1. PowerFlex 525 Connecting Power & Turning On the VFD 1.2. PowerFlex 525 Hardware Overview 1.3. PowerFlex 525 Wiring a 3 Phase Motor to the Variable Frequency Drive 1.4. PowerFlex 525 Quick Start Documentation Walkthrough 1.5. PowerFlex 525 Basic Parameter Setting for Motor 1.6. Starting & Stopping the Drive through Digital Outputs of the PLC 1.7. Running the Drive in Reverse through a Digital Output 1.8. Setting a Speed Reference from the Keypad instead of Potentiometer Variable Frequency Drive (VFD) Control from a PLC over EtherNetIP 2.1. EtherNet_IP and Other Methods of Control Introduction 2.2. Establishing an EtherNet_IP Connection to the PowerFlex 525 Drive 2.3. Verifying Communication, Setting Parameters & Visualizing RSLinx Communication 2.4. Adding the PowerFlex 525 Drive to the Studio 5000 Project and Going Online 2.5. Configuring Drive Parameters, Starting, Stopping & Using a Speed Reference Programming PLC Control for the PowerFlex 525 VFD Studio RSLogix 5000 3.1. Flashing the Firmware of the VFD 1.003 -- 5.002 - ControlFlash Software 3.2. Basic Ladder Logic Implementation of VFD Control - ControlFlash Software 3.3. PowerFlex 525 VFD Fault Handling and Status Logic - ControlFlash Software How to Download the Demo Videos, PLC Programs (Codes) & Demo Editions of RSLogix 5000 / Studio 5000 Logix Designer How to Get Further Help 5.1. More Helpful Resources One of the questions I get asked often by beginners is, where can I get a free download of RSLogix software to practice? I provide in this book links to a free version of the RSLogix

Micro Starter Lite (which is essentially the same programming environment as the RSLogix 500 Pro) and a free version of the RSLogix

Emulate 500. In Chapter 4, I also provide links to download the demo edition of RSLogix 5000 / Studio 5000 Logix Designer to your system.